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D3937-041
Job Sheet 186498



Part No: D3937-041

Job Qty: ~~16 ea~~ 17

Part Name: Photo Luminescent Strip



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 12/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	12/27/18	12/27/18	0.00	0.00	Start Up Large Fab-7		DAS 58
100	Shear	16 pcs	12/27/18	12/27/18	0.02	0.88	Shear		DAS 58
110	QC	16 pcs	12/27/18	12/27/18	0.00	0.00	QC5		DAS 68
130	HandFinish	16 pcs	12/27/18	12/27/18	0.00	0.49	HandFinish1		DAS 68
140	QC	16 pcs	12/27/18	12/27/18	0.00	0.00	QC7-3		DAS 68
150	Small Fab	16 pcs	12/27/18	12/27/18	0.00	1.05	Small Fab-5		DAS 68
160	QC	16 pcs	12/27/18	12/27/18	0.00	0.00	QC5		DAS 68
170	Packaging	16 pcs	12/27/18	12/27/18	0.00	0.00	Packaging3-2		DAS 68
180	QC21-SA	16 Ea	12/27/18	12/27/18	0.00	0.00	QC21		DAS 68

Part Op 100 - 1-Cut as per Dwg D3937 (Make D3937-3) 2-Deburr if necessary
Descriptions: 150 - 1- Align part edges and stick strip to D3937-3 as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	1.4558 sf (.09099 ea)	90-Start up Operation	5018006
D3937-1	Luminescent Strip	16 Ea (1 ea)	150-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	1	128	0
150-Small Fab	D3937-1	16	0	0



Container No: S139124



Part: D3937 -- 041
Job No: 186498
Serial No/Batch: S139124

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

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Date: 12/20/18

1:43 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
		OTHER : ☐							